



3 - OFF TACK WELDS IN
THREE EQUAL PLACES X 5MM
LONG TO HOLD TUBE AND
FLANGE (BOTH ENDS)

TOLERANCE ON ALL LENGTHS = ± 3.0MM

VIEW ON ARROW A

FINISH	MATERIAL SPECIFICATION
ANTIQUÉ BRASS	201 GRADE STAINLESS STEEL
COPPER	201 GRADE STAINLESS STEEL
GUN METAL	201 GRADE STAINLESS STEEL
POLISHED	201 GRADE STAINLESS STEEL
BRUSHED	201 GRADE STAINLESS STEEL
MAT BLACK	MILD STEEL
WHITE	MILD STEEL
PEWTER	MILD STEEL

LENGTH TABLE.
LENGTH 1 9" (229MM)
LENGTH 2 12" (305MM)
LENGTH 3 15" (381MM)
LENGTH 4 18" (457MM)
LENGTH 5 24" (610MM)
LENGTH 6 30" (762MM)
LENGTH 7 36" (914MM)

ALL FINISHES MUST WITHSTAND SALT SPRAY TESTING IN ACCORDANCE TO ASTM B117-09 AND ISO 9227

ROTHLEY LTD.

TITLE: Ø25MM Standard Grab Rail assembly
DATE: 28th March 2003
DRAWN BY: RUNDERHILL

DRAWING No: RT434
ISSUE LEVEL: 'G'