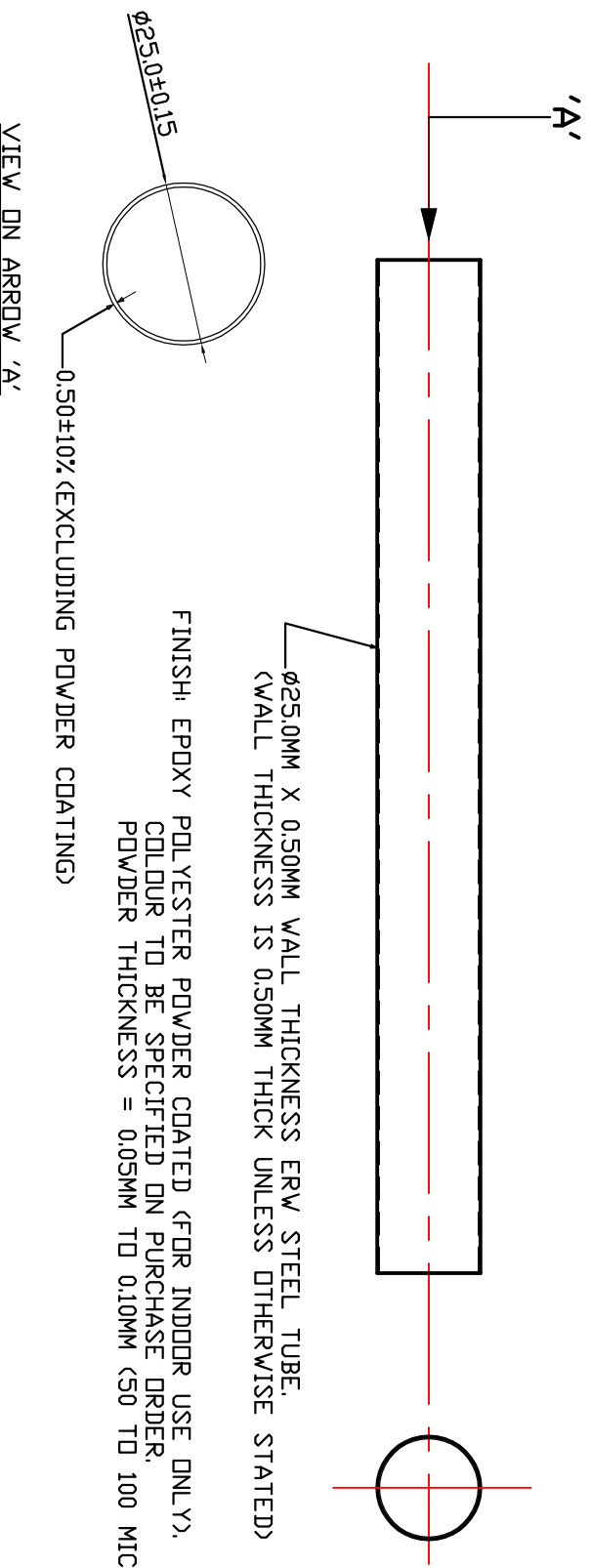


UNLESS STATED OTHERWISE - ALL DIMENSIONS/TOLERANCES AND POWDER THICKNESS WILL BE FOR ALL CUT LENGTHS SUPPLIED.
TUBE TO BE DEBURRED ON BOTH ENDS AND FREE FROM SHARP EDGES.



FINISH: EPOXY POLYESTER POWDER COATED (FOR INDOOR USE ONLY),
COLOUR TO BE SPECIFIED ON PURCHASE ORDER,
POWDER THICKNESS = 0.05MM TO 0.10MM (50 TO 100 MICRONS).

THE MAXIMUM HEIGHT OF THE WELD BEAD ON THE
INTERNAL SURFACE OF THE TUBE SHALL NOT BE
GREATER THAN 60% OF THE SPECIFIED THICKNESS

TOLERANCE ON CUT LENGTHS =
+ 3.0MM
- 0.0

USE RING GAUGE T0096 FOR CHECKING TUBE DIAMETRE.

ROTHLEY LTD.

TITLE: $\phi 25.0\text{MM}$ EPOXY POLYESTER POWDER COATED TUBE.
DATE: 19th February 2008
DRAWN BY: R.UNDERHILL

DRAWING No: RT735
ISSUE LEVEL: 'C'