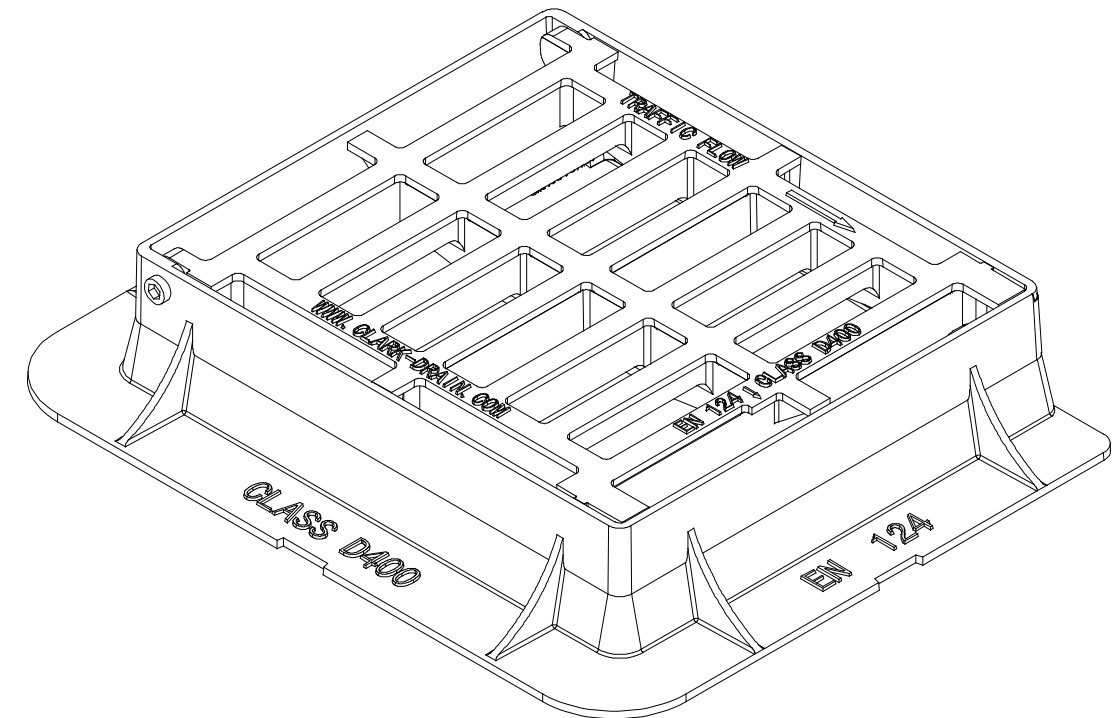
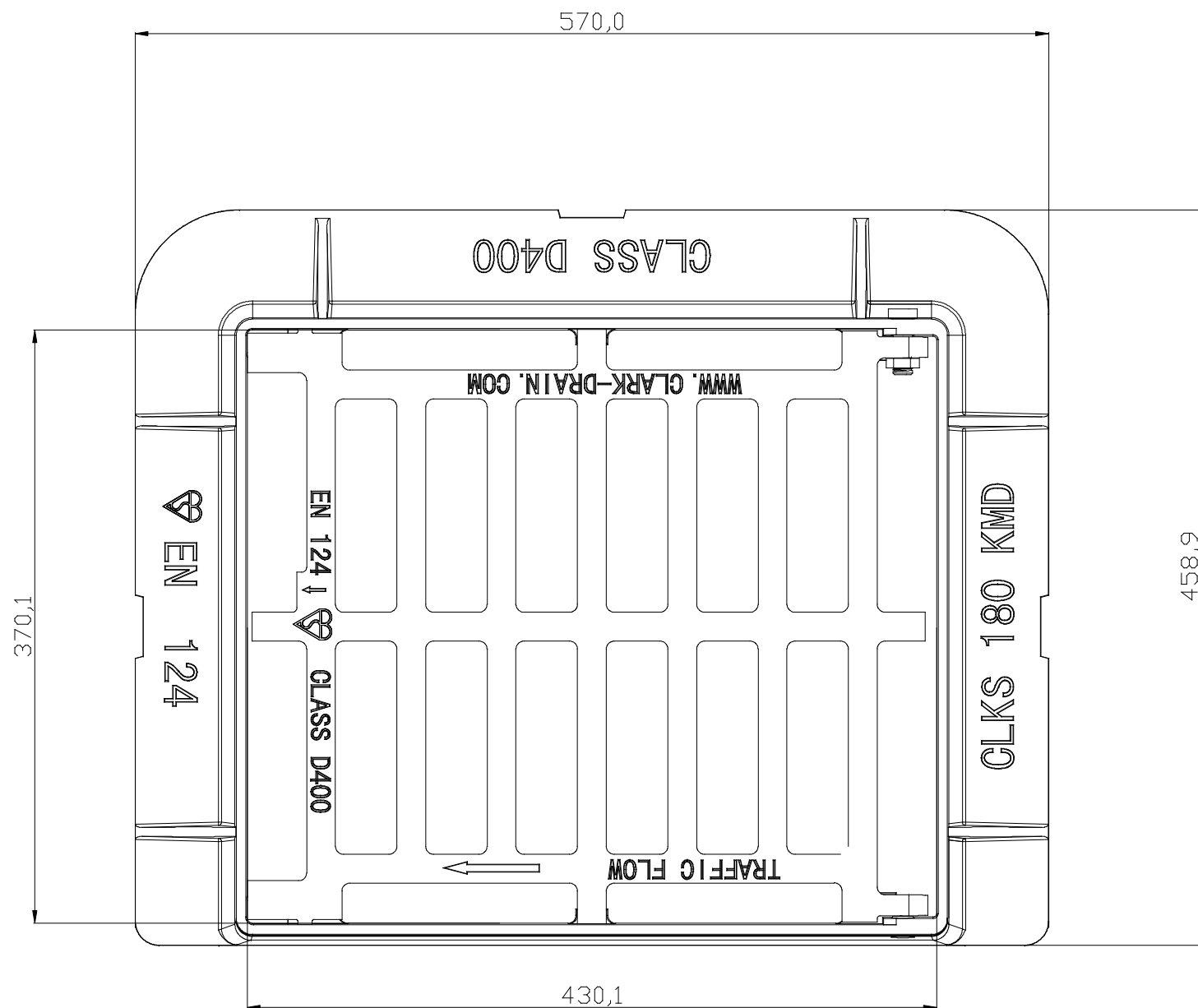
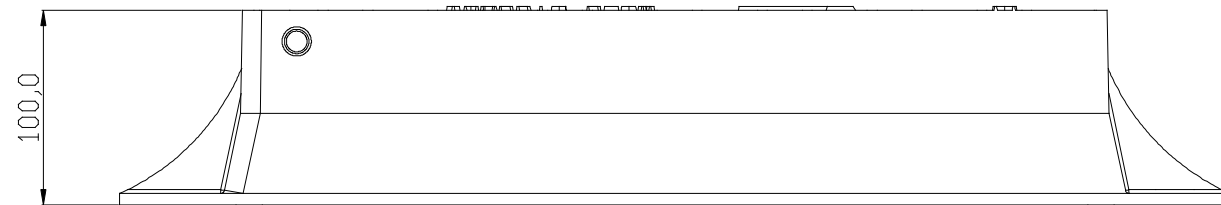


ISSUE	DATE	REVISION
1	13.12.11	



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DIMENSIONS IN MILLIMETRES
 PROJECTION
 CASTING TOLERANCES UNLESS OTHERWISE STATED - ±1mm

DRN R.HOWES
 DATE 13.12.11
 SCALE 0.5

MATERIAL S.G.IRON GRADE 500-7
 B.S. 2789

FINISH BLACK BITUMEN
 B.S. 3416

TOLERANCES UNLESS OTHERWISE STATED
 DIMENSIONS IN SAME MOULD HALF
 UP TO 25mm ~ +/-1mm
 UP TO 600mm ~ +/-1.5mm
 OVER 600mm ~ +/-3mm
 DIMENSIONS AT 90° TO SPLIT LINE
 UP TO 50mm ~ +2/-0mm
 UP TO 150mm ~ +3/-0mm

COVER TO FRAME CLEARANCE PER SIDE FOR SINGLE COVERS AND DOUBLE TRIANGLE COVERS - 1mm MINIMUM TO 2.5mm MAXIMUM
 COVER TO FRAME CLEARANCE FOR MULTIPLE COVERS - COVER TO FRAME CLEARANCE ~ 1mm TO 2.5mm WITH 1mm TO 2mm BETWEEN EACH COVER OR PAIR OF COVERS.
 ALL CLEAR OPENINGS ~ +4/-0
 NOTE - DIMENSIONS IN **STARRED GROUP MUST NOT BE ALLOWED TO AFFECT COVER/FRAE CLEARANCES ABOVE.

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READ ALL NOTES
 DO NOT SCALE
 IF IN DOUBT, ASK

TITLE
 ASSEMBLY - GULLY GRATE - 430 x 370 CLEAR OPENING - EN 124 CLASS D 400

SHEET 1 OF 1
 CLKS 180 KMD SALES
 A1 CLKS 180 KMD